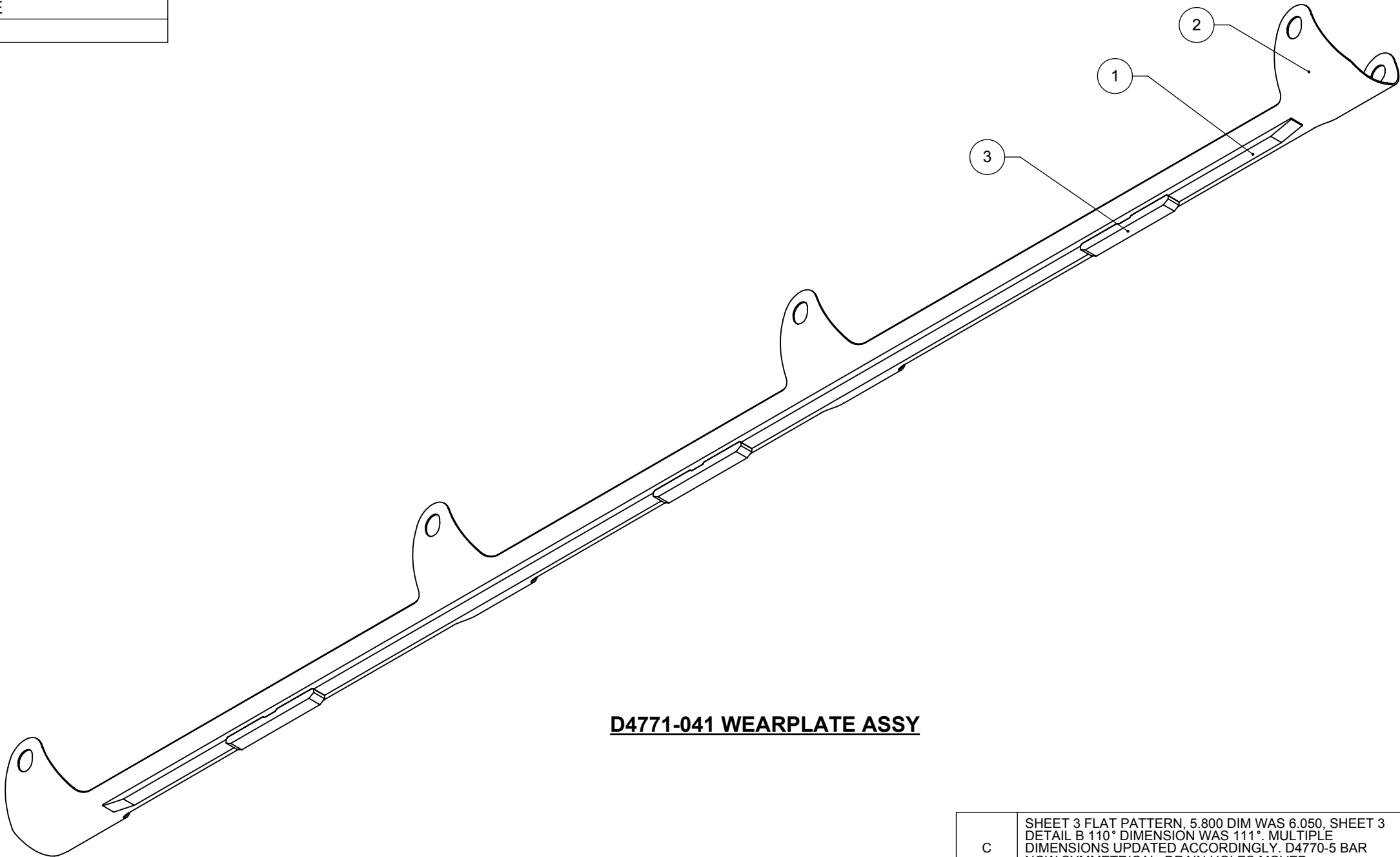


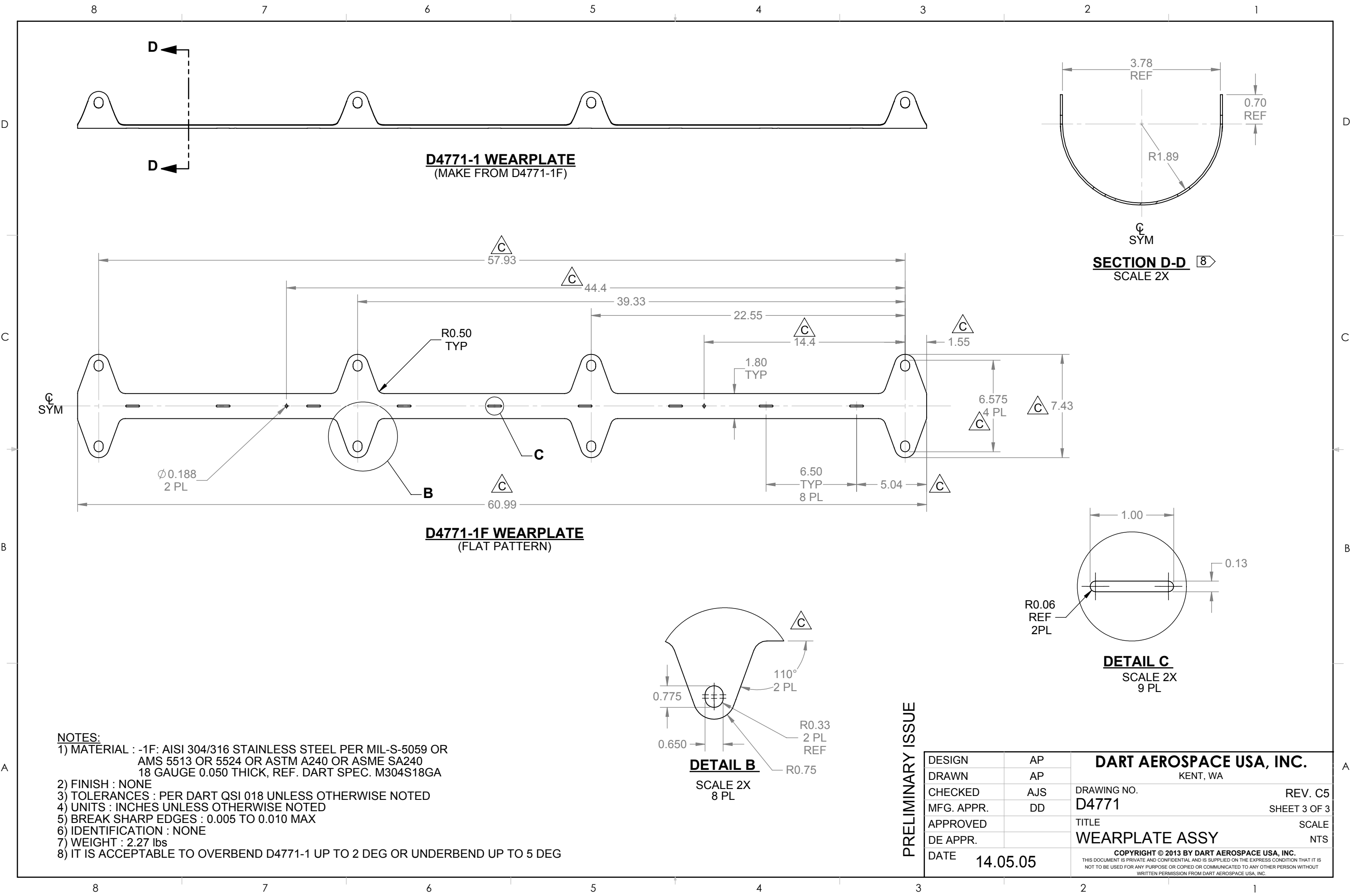
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4771-041	WEARPLATE ASSY
1	1	D4770-5	BAR
2	1	D4771-1	WEARPLATE
3	A/R	2059B	HARDCOAT



D4771-041 WEARPLATE ASSY

C	SHEET 3 FLAT PATTERN, 5.800 DIM WAS 6.050, SHEET 3 DETAIL B 110° DIMENSION WAS 111°. MULTIPLE DIMENSIONS UPDATED ACCORDINGLY. D4770-5 BAR NOW SYMMETRICAL, DRAIN HOLES MOVED ACCORDINGLY		AP	14.05.05
B	THRU HOLES NOW SLOTS, VARIOUS DIMENSIONAL CHANGES, UPDATED PART WEIGHTS, DIM 39.328 WAS 41.876 (C3-3)		AP	13.08.08
A	NEW ISSUE		AP	13.02.13
REV.	DESCRIPTION		BY	DATE
DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA		
DRAWN	AP			
CHECKED	AJS	DRAWING NO.		REV. C5
MFG. APPR.	DD	D4771		SHEET 1 OF 3
APPROVED		TITLE		SCALE
DE APPR.		WEARPLATE ASSY		NTS
DATE	14.05.05	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		

PRELIMINARY ISSUE



NOTES:

- 1) MATERIAL : -1F: AISI 304/316 STAINLESS STEEL PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240 18 GAUGE 0.050 THICK, REF. DART SPEC. M304S18GA
- 2) FINISH : NONE
- 3) TOLERANCES : PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS : INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES : 0.005 TO 0.010 MAX
- 6) IDENTIFICATION : NONE
- 7) WEIGHT : 2.27 lbs
- 8) IT IS ACCEPTABLE TO OVERBEND D4771-1 UP TO 2 DEG OR UNDERBEND UP TO 5 DEG

PRELIMINARY ISSUE

DESIGN	AP	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	AP		
CHECKED	AJS	DRAWING NO.	REV. C5
MFG. APPR.	DD	D4771	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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